



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

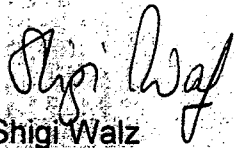
SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
40	D3414-3	Lug B33376	P5358
	MATERIAL: supplied by DART M304B0500X02.500 M 18929		
10	D3404-1	Lug B35810	P5358
30	D3404-1	Lug B34849	P5358
	MATERIAL: supplied by DART M304B0750X02500 M 105837		

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

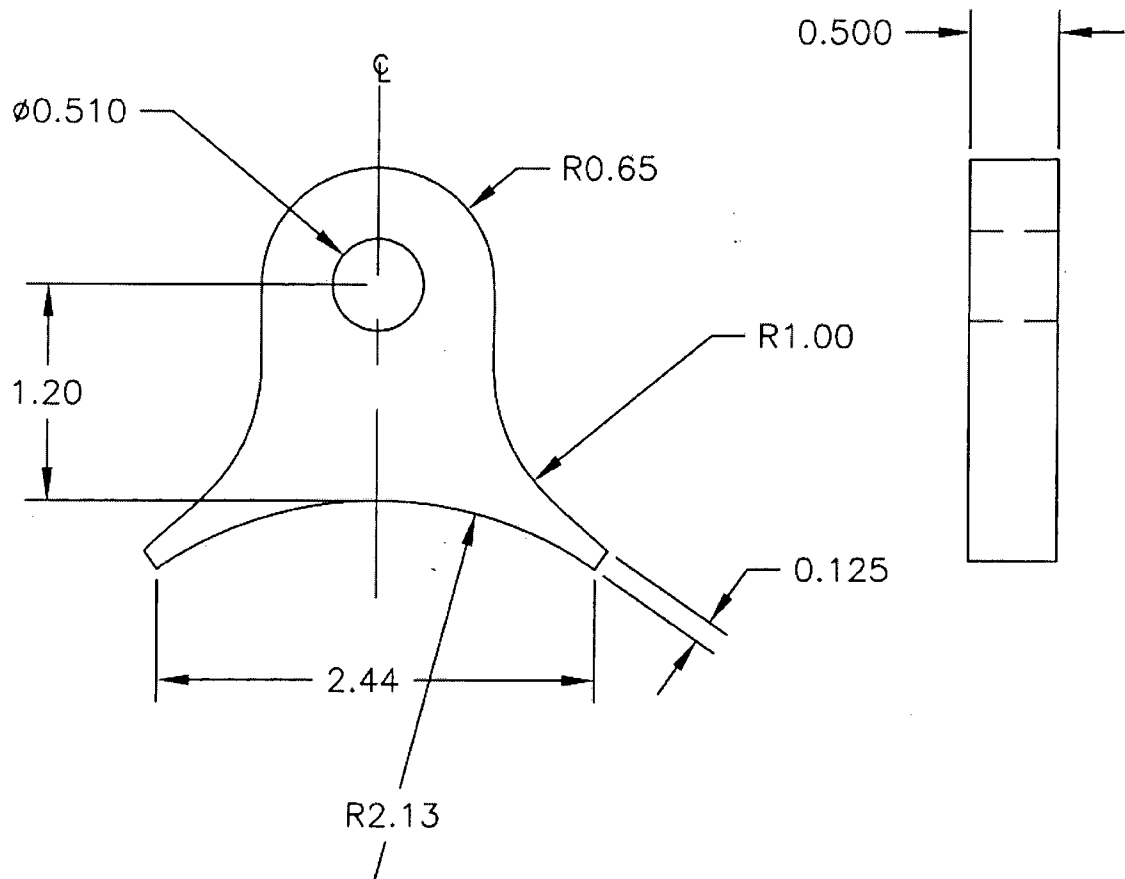

Shigi Walz

Vankleek Hill, January 18, 2008



DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3404	REV. B SHEET 1 OF 1
DATE 05.06.14		TITLE GHW LUG	SCALE 1:1
A	05.03.08	NEW ISSUE	
B	05.06.14	UPDATE M-SPEC	

RELEASED
05-08-09 *[Signature]***D3404-1****D3404-1 GHW LUG**

- 1) MATERIAL: AISI 304/316 SS BAR
(REF. DART SPEC. M304B0.750X02.500)
- 2) FINISH: NONE
- 3) PART IS SYMMETRIC ABOUT CENTERLINE
- 4) BREAK ALL SHARP CORNERS 0.03 TO 0.06
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **34849**

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 9/25/2007 10:12:41 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW LUG

Job Number: 34849

Part Number: D34041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PC 8/01/04 (6)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08.01.22

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.01.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 9/25/2007 10:12:41 AM
 User: Kim Johnston

Process Sheet

APL

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GHW LUG
Job Number : 34849	
Estimate Number : 11217	
P.O. Number :	Part Number : D34041
This Issue : 9/25/2007 S.O. No. :	Drawing Number : D3404 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : B
Previous Run : 32897	Material :
Written By :	Due Date : 10/15/2007 Qty: 30 30 Um: Each
Checked & Approved By : <i>07.09.25</i>	
Comment : Est Rev: A 05.09.01 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304B0750X2500	304 BAR .750 X 2.5
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Comment: Qty.: 0.2406 f(s)/Unit Total : 7.2167 f(s)
 Material: AISI 304/316 SS Bar 2.50" x 0.75" thick
 (M304B0.750x02.500)
 Identify for D3404-1
 Batch: *1105837*

mk 07/12/22

(30)

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
 Cut blank: 2.750" long

mk 07/12/22

(30)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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08/01/04

30



Comment: HAAS CNC VERTICAL MACHINING #1

Issue #0 5358

Machine per drawing D3404 Rev. B

1-Machine as per Folio FA555 and Dwg D3404

Dwg Rev: _____ Folio Rev: _____

2-Deburr

4.0	QC2
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INSPECT PARTS AS THEY COME OFF MACHINE

Receive + inspect for dents/damage
Ensure C of C attached

08/01/18

(30)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0	QC2
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SECOND CHECK

08/01/21



Comment: SECOND CHECK

inspected level 5

08/01/21